



# Optris CT Profinet interface

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## 1 General

The Optris CT Profinet interface board can be easily installed inside the electronic box of any CT, CTlaser or CTratio. The Profinet interface connector is a 4-pin M12 connector, D-coded, installed on the left side of the CT electronic box. It is suited for industrial Ethernet with an IP67 protection rate and a screw retention feature. An extra implemented software stack guarantees the Profinet communication functionality.

The Profinet settings are stored on the board and the board communicates with the Optris CT via serial interface. The Profinet settings remain on the board in case of interchanging the Optris CT electronic box.

## 2 Description

Optris CT Profinet interface board basic characteristics:

- Device class: adapter device
- Device type: 06h
- Connection: 1 x M12
- Transfer speed up to 100Mbit/s full-duplex, auto-negotiation capable

The CT Profinet module maps the object temperature, internal temperature, device status, and other Pyrometer data to its Input Assembly which is then sent onto the Profinet network using CIP. In the initialization phase, the CT Profinet interface board sends the device's configuration data which is accessible for setup via the PLC programming software Controller Tags. Furthermore, CT Profinet interface board allows you to change a subset of sensor parameters in data exchange mode using different classes.

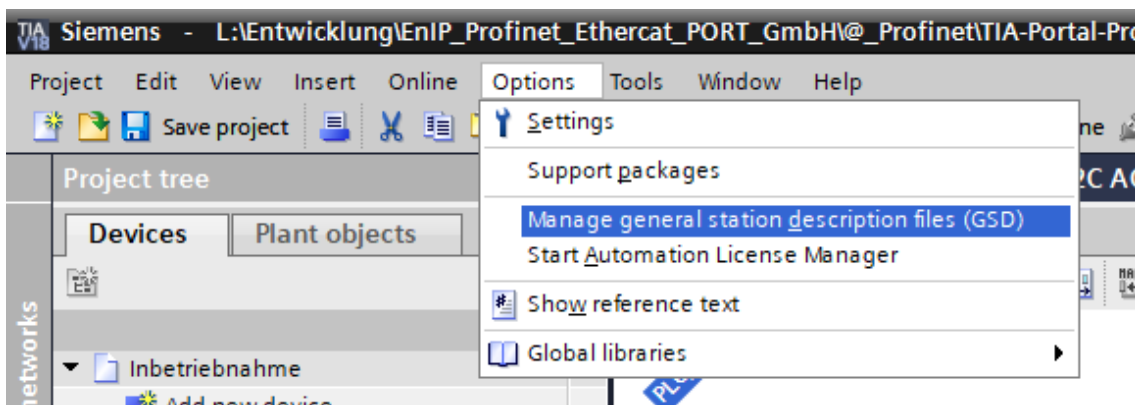
## 3 Configuration

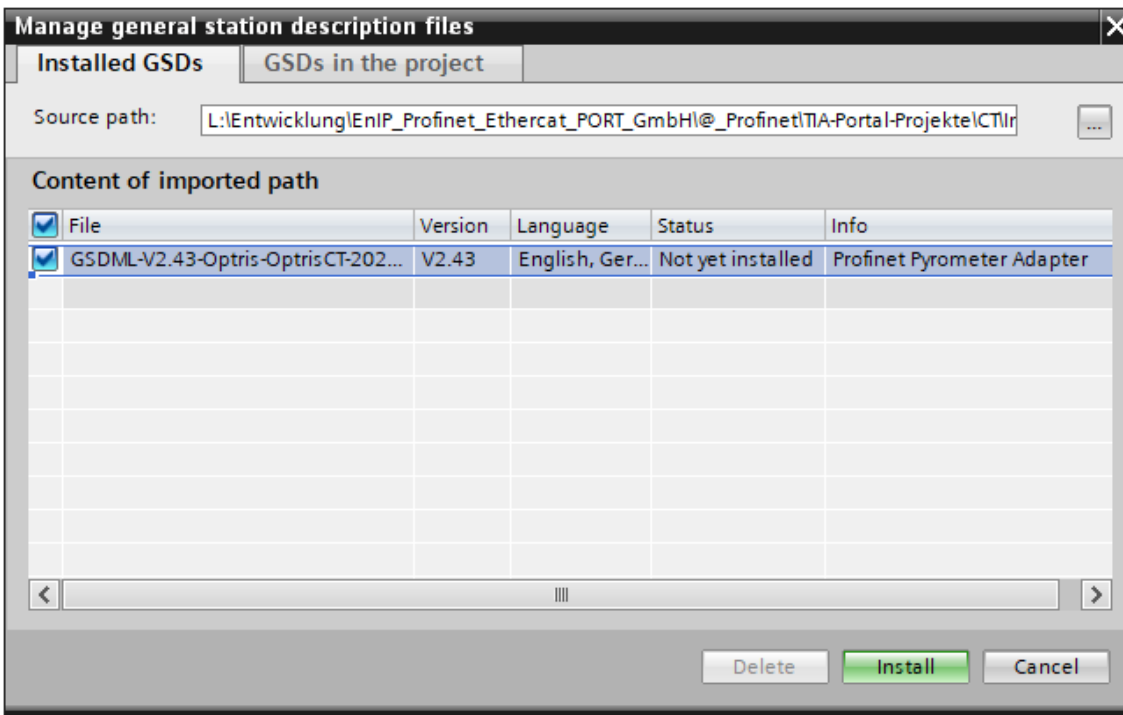
The easiest way to incorporate a CT Profinet device into a PLC programming software Project is by installing the GSD file.

### 3.1 Installing GSD file

Here you can see an example of installing the GSD file with **SIEMENS TIA Portal V18**.

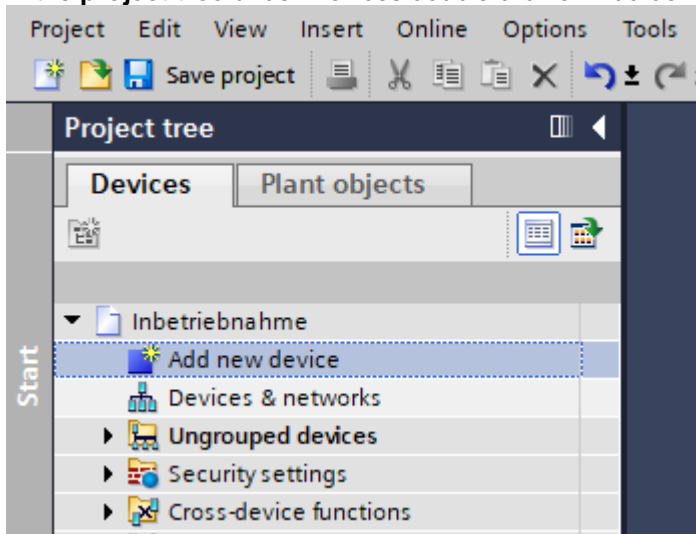
In the **project tree** go to **Options** → **Manage general station files (GSD)**. Choose your GSD file and click on **install**.



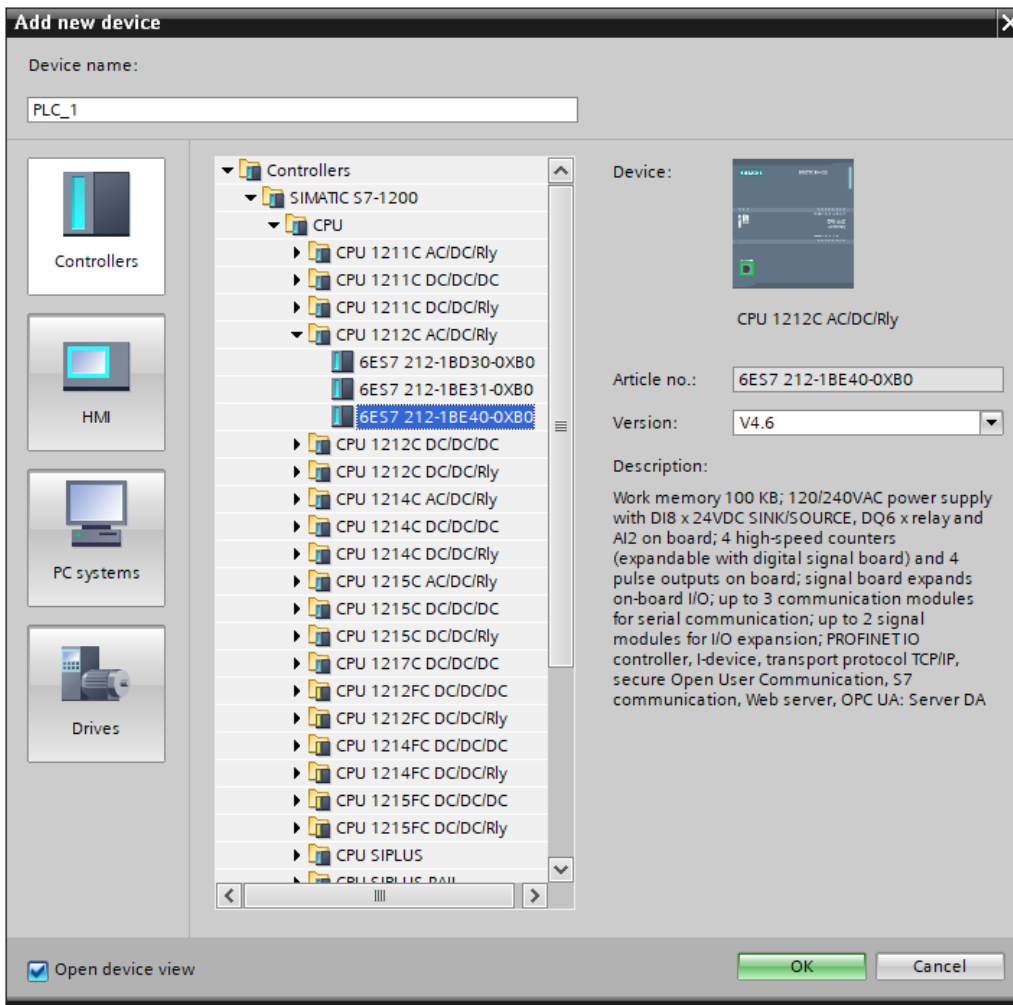


### 3.2 Installing PLC

In the **project tree** under **Devices** double click on **Add device**.



Choose your connected PLC and click **OK**.



Go through the Settings dialog box of the PLC (depending on customer).

### 3.3 Configure the Profinet interface

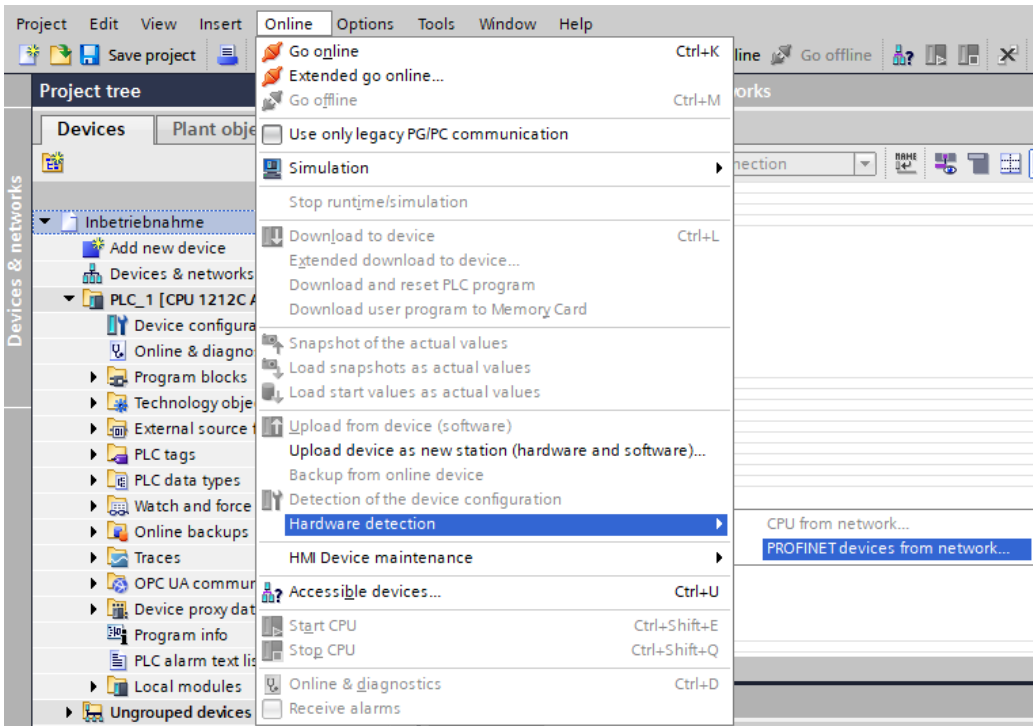
Now you can set up the Profinet interface in the PLC settings.

The screenshot displays the SIMATIC Manager configuration environment. On the left, the 'Project tree' shows the hierarchy: Inbetriebnahme > PLC\_1 [CPU 1212C AC/DC/Rly] > Device configuration. The main workspace shows a rack diagram with a Siemens PLC unit in slot 1 of Rack\_0. Below the workspace, the 'Properties' window for 'PLC\_1 [CPU 1212C AC/DC/Rly]' is open, showing the 'General' tab. Under the 'PROFINET interface [X1]' section, the 'Ethernet addresses' sub-tab is active. It shows the 'Interface networked with' set to 'Not networked'. Under 'Internet protocol version 4 (IPv4)', the 'Set IP address in the project' option is selected, with the IP address field set to '192 . 168 . 2 . 1' and the subnet mask to '255 . 255 . 255 . 0'. The 'PROFINET' section at the bottom shows 'Generate PROFINET device name automatically' checked, resulting in a 'PROFINET device name' of 'plc\_1'.

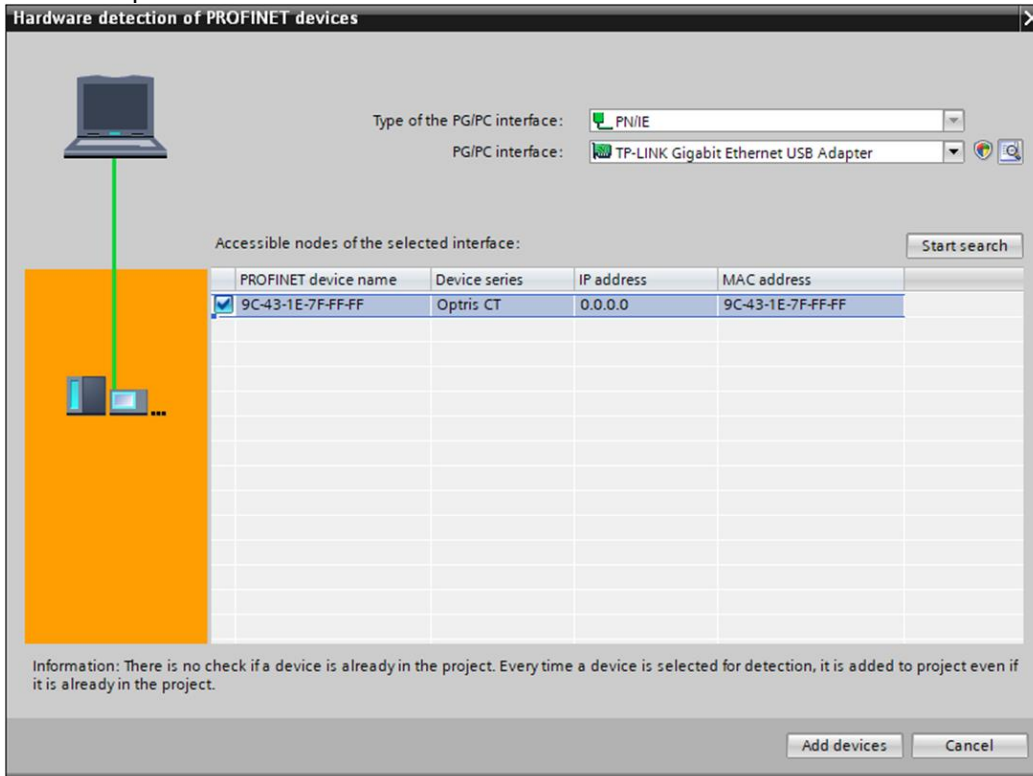
Set the IP address under Internet protocol version 4 (IPv4)

### 3.4 Add optris CT

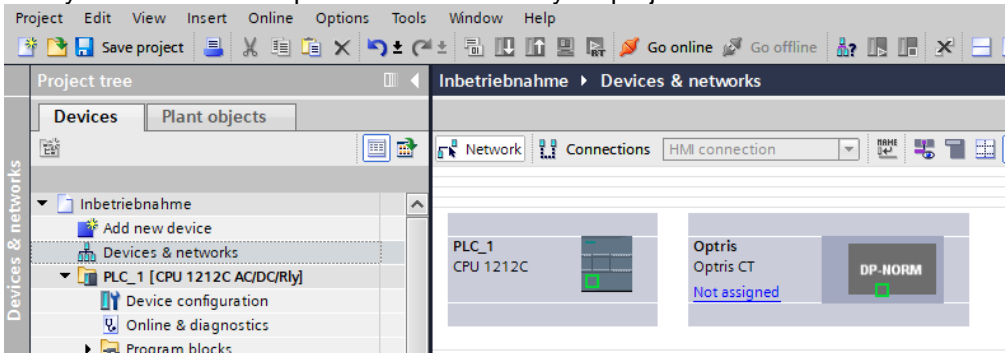
Click on your project in the **project tree** under Devices. In the menu go to **Online → Hardware detection → PROFINET devices from network**



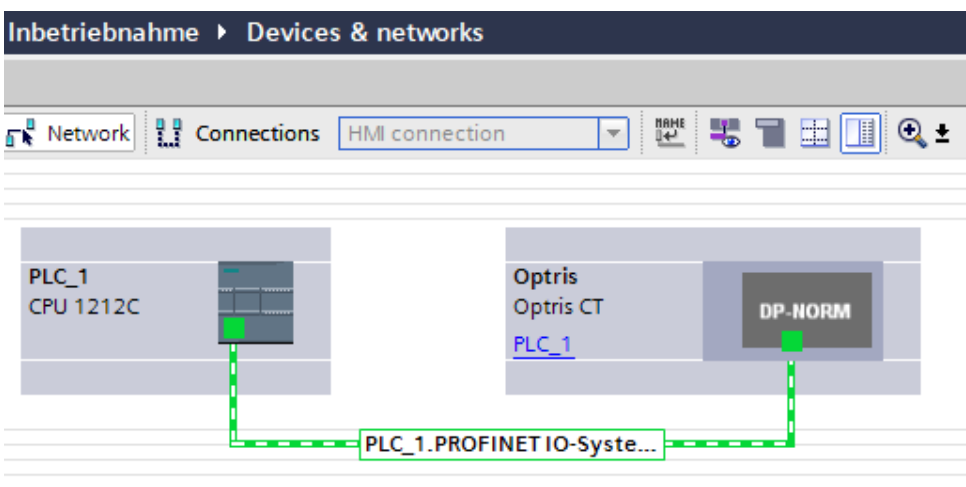
Choose your Ethernet interface and click on Start search.  
After the Optris CT was found click on Add devices.



Now your PLC and the optris CT are added to your project.

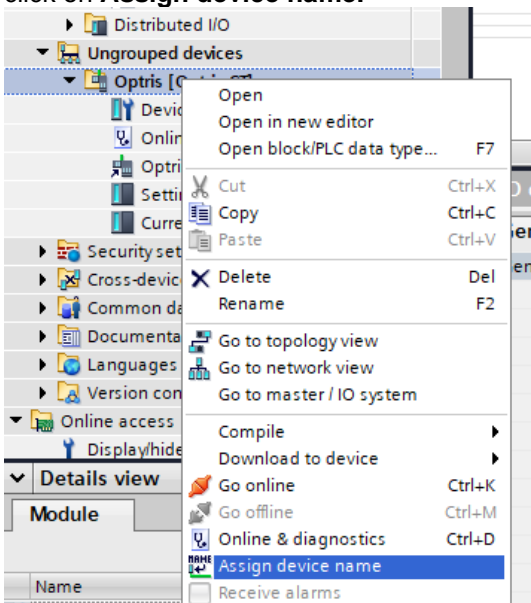


Draw a line with your mouse between the network keys (green boxes).



### 3.5 Rename Optris CT

Go to your project in the project tree under **Devices**. Click with the right mouse button on **Optris CT** and click on **Assign device name**.



Type the new name of the device, click on **Update list** choose the new founded device and click on **Assign name** and **Close**.

Assign PROFINET device name.

**Configured PROFINET device**

PROFINET device name:

Converted name:

Device type:

**Online access**

Type of the PG/PC interface:

PG/PC interface:

**Device filter**

Only show devices of the same type

Only show devices with bad parameter settings

Only show devices without names

Accessible devices in the network:

IP address	MAC address	Device	PROFINET device name	Status
0.0.0.0	9C-43-1E-7F-FF-FF	Optris CT	--	No device name assigned

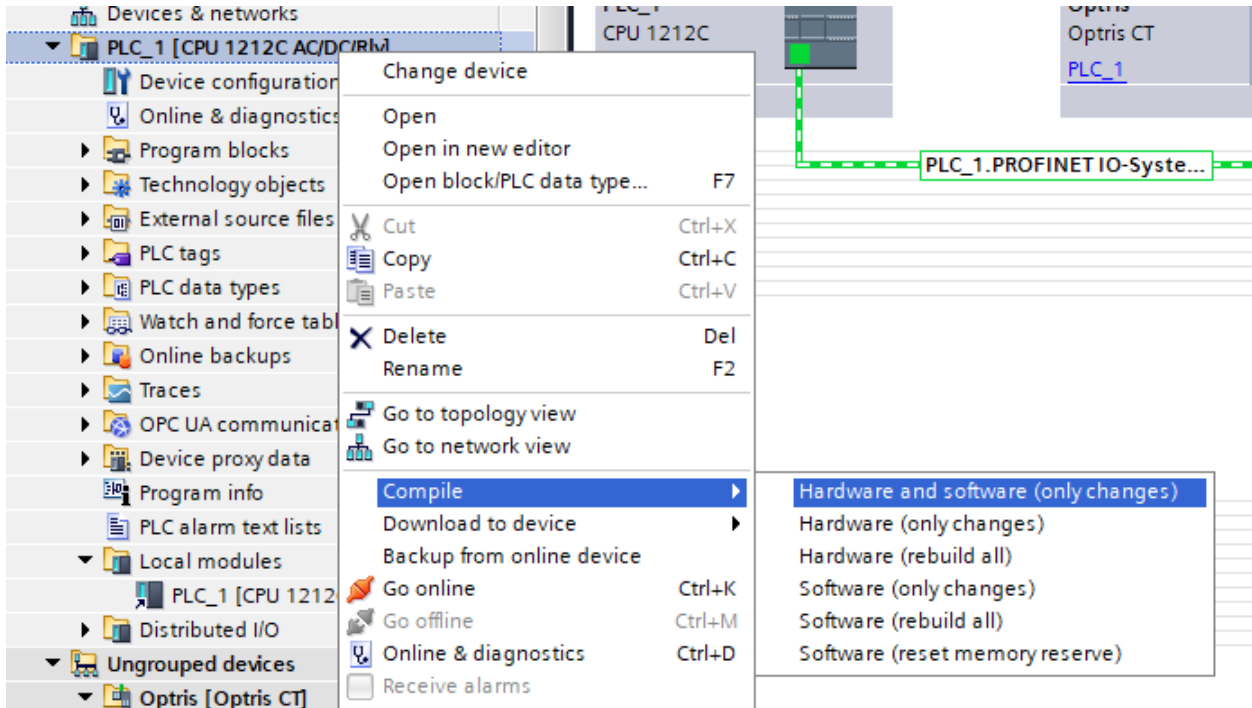
Flash LED

Online status information:

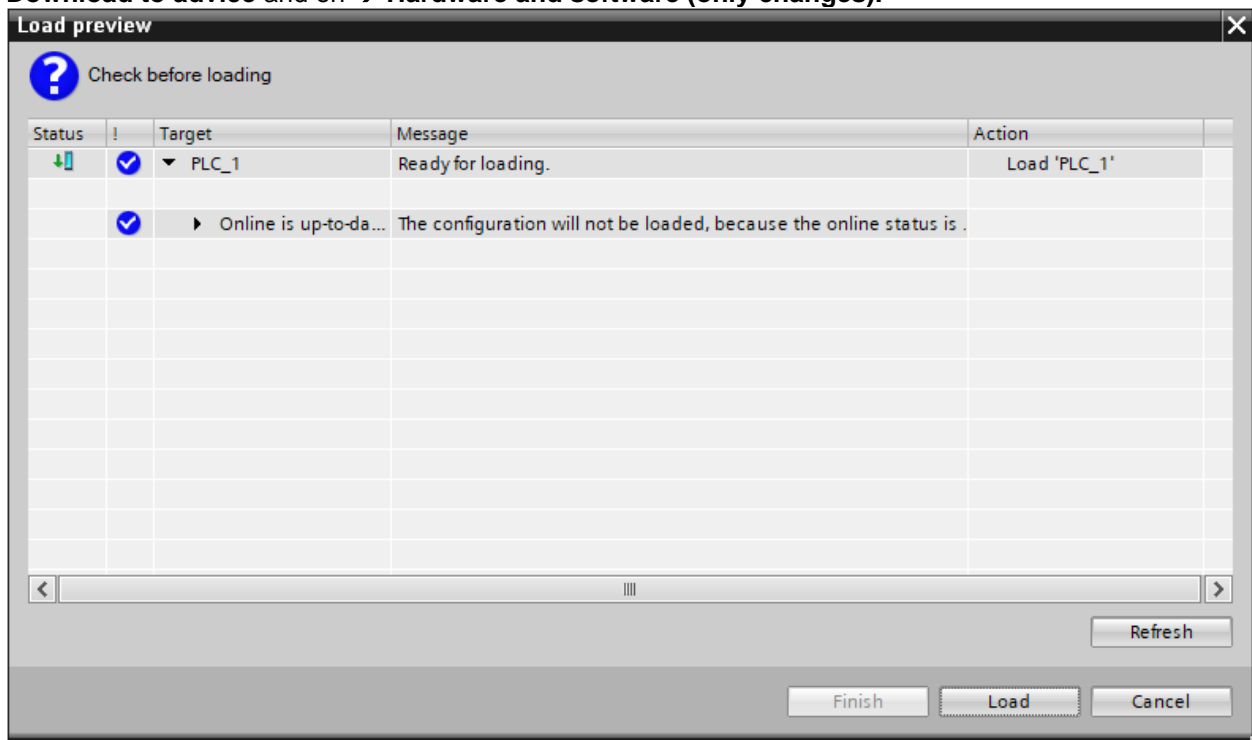
- Search completed. 1 of 2 devices were found.
- Search completed. 1 of 2 devices were found.
- Search completed. 1 of 2 devices were found.
- Search completed. 1 of 2 devices were found.

## 4 Compiling the project

Go to your project in the project tree under **Devices**. Click with the right mouse button on **PLC** → **compile** and on → **Hardware and software (only changes)**.



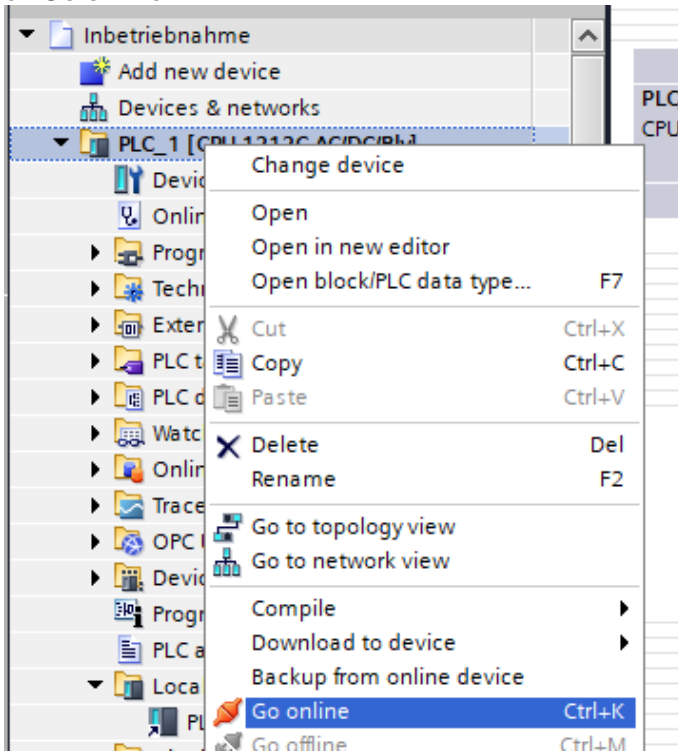
Go to your project in the project tree under **Devices**. Click with the right mouse button on **PLC** → **Download to device** and on → **Hardware and software (only changes)**.



Click on **Load** and after the project was loaded to the PLC click on **Finish**.

## 5 Strating the project

Go to your project in the project tree under **Devices**. Click with the right mouse button on **PLC** and click on **Go online**.



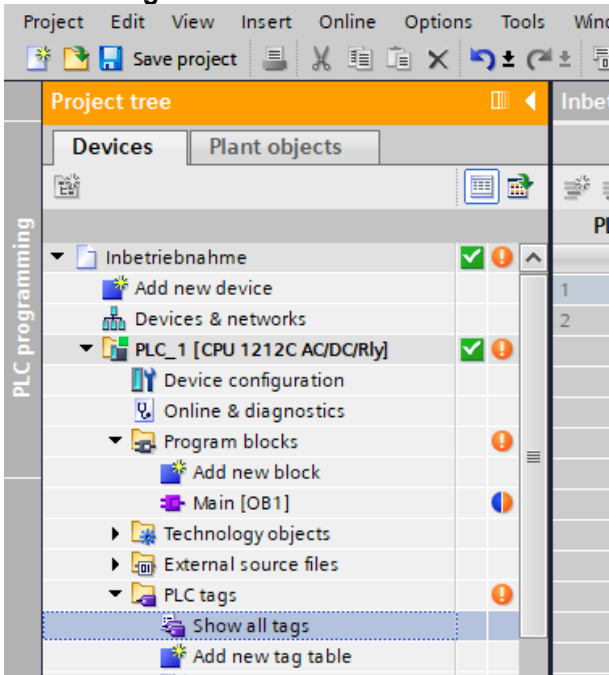
### 5.1 Show the device data

Go to your project in the project tree under **Optris**. Click with the right mouse button on **Current values\_1** and click on **Open**.

Here you will find all addresses of the single values.

Fail...	Module	Rack	Slot	I address	Type	Article no.	Firmware	Co
✓	Optris	0	0		Optris CT	ACCTPFNK	V80.3	
✓	Interface	0	0 X1		Optris			
✓	Settings_1	0	1		Settings		1.0	
✓	Current values_1	0	2		Current values		1.0	
✓	Device status	0	2 1	68...71	Device status			
✓	Process temperature	0	2 2	72...75	Process temperature			
✓	Head temperature	0	2 3	76...79	Head temperature			
✓	Electronic temperature	0	2 4	80...83	Electronic temperat..			
✓	Current temperature	0	2 5	84...87	Current temperature			
✓	Averaging temperature	0	2 6	88...91	Averaging tempera...			
✓	Ratio temperature	0	2 7	92...95	Ratio temperature			
✓	T1 temperature	0	2 8	96...99	T1 temperature			
✓	T2 temperature	0	2 9	100...103	T2 temperature			
✓	Attenuation	0	2 10	104...107	Attenuation			
✓	Current emissivity	0	2 11	108...111	Current emissivity			
✓	Current transmission	0	2 12	112...115	Current transmission			
✓	IO1 voltage	0	2 13	116...119	IO1 voltage			
✓	IO2 voltage	0	2 14	120...123	IO2 voltage			
✓	IO3 voltage	0	2 15	124...127	IO3 voltage			

The addresses will be needed for creating new variables in the project: Double click on PLC and click on **Show all tags**.



Here you can create new values.

	Name	Tag table	Data type	Address	Retain	Acces...	Writa...	Visibl...
1	Process temp.	Default tag table	Real	%ID72	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
2	Head temp.	Default tag table	Real	%ID76	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
3	Electronic temp.	Default tag table	Real	%ID80	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
4	Current temp.	Default tag table	Real	%ID84	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
5	Averaging temp.	Default tag table	Real	%ID88	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
6	IO1 voltage	Default tag table	Real	%ID116	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
7	<Add new>				<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>



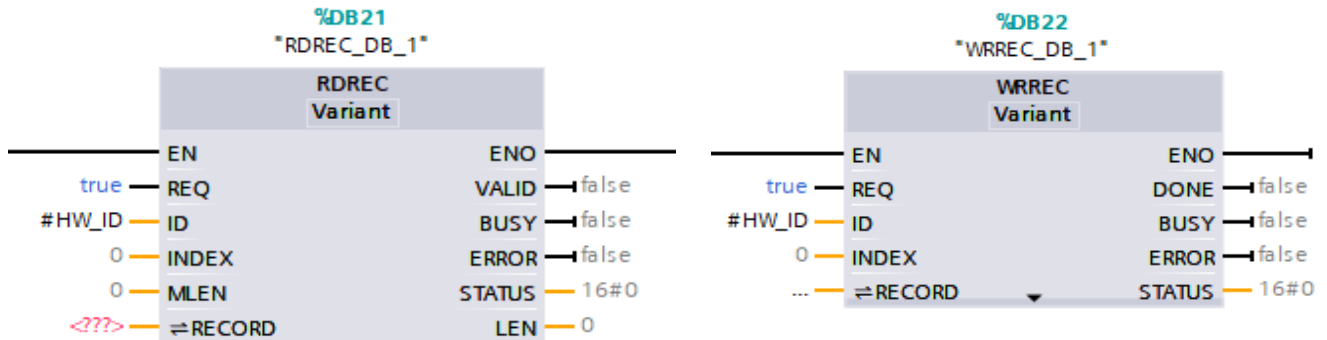
Click on the symbol “glasses with the green arrow”

Now you see the values in the tab **Monitor value**.

	Name	Tag table	Data type	Address	Retain	Acces...	Writa...	Visibl...	Monitor value	Commen
1	Process temp.	Default tag table	Real	%ID72	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	125.2	
2	Head temp.	Default tag table	Real	%ID76	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	23.9	
3	Electronic temp.	Default tag table	Real	%ID80	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	28.8	
4	Current temp.	Default tag table	Real	%ID84	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	125.2	
5	Averaging temp.	Default tag table	Real	%ID88	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-100.0	
6	IO1 voltage	Default tag table	Real	%ID116	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	0.0	
7	<Add new>				<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		

## 6 Read and write CT Information

Read and write of CT Information via "RDREC" und "WRREC":



Parameter :

**HW\_ID** Optris~Current\_values\_1~Device\_status

INDEX	MLEN	RECORD (Typ)	Wert	Bemerkung
16#03e9	4	DWORD	Serial number	
16#03ea	2	WORD	FW Revision	
16#03eb	1	BOOL	Temp. unit	false - °F   true - °C
16#03ec	4	REAL	Measuring range 1 min	
16#03ed	4	REAL	Measuring range 1 max	
16#03ee	4	REAL	Measuring range 2 min	
16#03ef	4	REAL	Measuring range 3 min	
16#03f0	4	BYTE	Device Temp. Range min	
16#03f1	4	REAL	Device Temp. Range max	
16#03f2	24	ARRAY[0..23] OF CHAR	Device description	
16#03f3	8	ARRAY[0..4] OF BYTE	Device Flags	

## 7 Read and write CT Settings

Parameter :

**HW\_ID** Optris~Settings\_1

INDEX	MLEN	RECORD (Typ)	Value	Notice
16#0001	1	BOOL	Temp. unit	false - °F   true - °C
16#0002	1	BOOL	Panel Lock	false   true
16#0003	1	BOOL	Laser on	false   true
16#0005	4	REAL	Emissionsgrad	
16#0006	4	REAL	Transmission	
16#0007	4	REAL	Slope	
16#0008	4	REAL	Emission T1	
16#0009	1	BYTE	Average Mode	0 - normal   1 - Smart

16#000b	4	REAL	Average time	
16#000c	4	REAL	Threshold for Smart Mode	
16#000d	4	REAL	max. Attenuation	
16#000e	1	BYTE	max. Attenuation Mode	
16#0010	4	REAL	max. Attenuation Fix Value	

**Note: If the command requires a checksum, the checksum must be in the command!**

## 8 Tunnel commands – direct CT communication

Parameter :

**HW\_ID** Optris~Current\_values\_1~Device\_status

**INDEX** 10001

**RECORD** Variable vom Typ "Array [0..x] of Byte"

Example : Read Firmware Revision	
Record = Array[0..4] of Byte	
Record[0] := 16#00	
Record[1] := 16#02	← CT command answer number of bytes
Record[2] := 16#00	
Record[3] := 16#14	← CT command Timeout in ms
Record[4] := 16#0f	CT command 0x0f read FW Revision
WRREC execute	
RDREC execute	
Record[0] := 16#00	
Record[1] := 16#02	← answer number of bytes
Record[2] := 16#xx	
Record[3] := 16#yy	<-- xx*256 + yy = FW Revision

**Note: If the command requires a checksum, the checksum must be in the command!**

## 9 Contact information

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